

GUHDO®

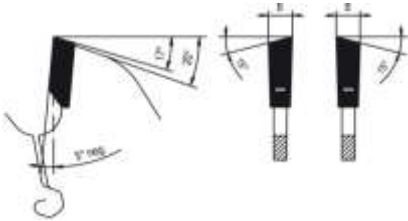
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Made in Germany

- high-precision saw plate
- carbide grade selected for application
- superior grind and finish
- over 100 years of expertise
- market leader in quality saw blades



Standard Saw Blade Program



Crosscut Blade for Radial Arm Saw

With alternate top bevel for cross cutting soft and hard woods on radial arm saws. The 5° negative hook prevents the saw blade from climb-cutting when cutting the material. **All sizes supplied in "Piano Plus" (low noise) version.**

Part #	D (mm)	B	b	d	Z	Special Characteristics
2109.190.20	190	2.8mm	1.8mm	20mm	24	2/6/32mm
2109.190.21	190	2.8mm	1.8mm	20mm	48	2/6/32mm
2109.210.30	210	2.8mm	1.8mm	30mm	34	2/7/42mm
2109.216.30	216	2.8mm	1.8mm	30mm	36	
2109.217.30	216	2.8mm	1.8mm	30mm	48	
2109.218.30	216	2.8mm	1.8mm	30mm	64	
2109.250.30	250	3.0mm	2.0mm	30mm	42	2/7/42+2/9/46.4+2/10/60mm
2109.260.30	260	3.2mm	2.2mm	30mm	48	1/7/44mm
2109.260.31	260	3.2mm	2.2mm	30mm	60	1/7/44mm
2109.305.30	305	3.2mm	2.2mm	30mm	48	2/7/42+2/9/46.4+2/10/60mm
2109.305.31	305	3.2mm	2.2mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2109.350.31	350	3.6mm	2.2mm	30mm	42	2/7/42+2/9/46.4+2/10/60mm
2109.400.31	400	3.9mm	2.5mm	30mm	48	2/7/42+2/9/46.4+2/10/60mm
2109.420.31	420	4.2mm	2.8mm	30mm	54	2/10/60mm
2109.420.41	420	4.2mm	2.8mm	40mm	54	
2109.450.31	450	4.2mm	2.8mm	30mm	54	2/7/42+2/9/46.4+2/10/60mm
2109.500.31	500	4.4mm	3.0mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2109.520.51	520	4.6mm	3.2mm	50mm	60	
2109.550.31	550	4.8mm	3.4mm	30mm	64	2/10/60mm
2109.600.31	600	5.2mm	3.8mm	30mm	72	2/10/60mm

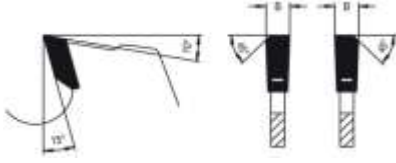
Legend: D=large Diameter

B=Kerf

b=Plate

d=Bore

Z=Tooth Count



Special Saw Blade for Construction

An all purpose saw blade featuring a special carbide grade, large gullets and large top to body clearance. Designed to cut a variety of materials that may

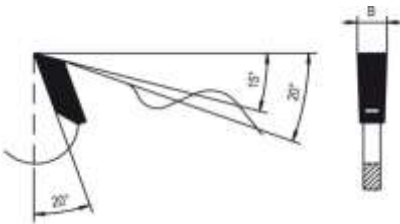
Part #	D	B	b	d	Z	Special Characteristics
2301.300.30	300mm	3.4mm	2.2mm	30mm	20	2/7/42+2/9/46.4+2/10/60mm
2301.315.30	315mm	3.4mm	2.2mm	30mm	20	2/7/42mm
2301.350.30	350mm	3.6mm	2.5mm	30mm	24	2/7/42+2/9/46.4+2/10/60mm
2301.400.30	400mm	3.6mm	2.5mm	30mm	28	2/7/42+2/9/46.4+2/10/60mm
2301.450.30	450mm	3.8mm	2.6mm	30mm	32	2/7/42+2/9/46.4+2/10/60mm
2301.500.30	500mm	4.4mm	2.8mm	30mm	36	2/7/42+2/9/46.4+2/10/60mm



Nail Saw Blades

For all materials used on building sites, such as wood with nails, clips, concrete residues, tubes and similar wood inclusions. The hook is 5° negative.

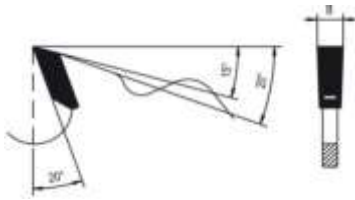
Part #	D	B	b	d	Z	Special Characteristics
2000.250T20	10"	.126"	.087"	5/8"	20	5° neg.
2000.300T24	12"	.126"	.087"	1"	24	5° neg.
2000.350T28	14"	.137"	.098"	1"	28	5° neg.
2000.450T36	18"	.165"	.110"	1"	36	5° neg.



Rip Saw Blade With Chip Limiters

With square teeth and a 20° positive hook for ripping hard and soft woods. This rip blade is designed for demanding ripping applications featuring a solid saw plate, precision flattened and tensioned, tips featuring industrial grade carbide tips.

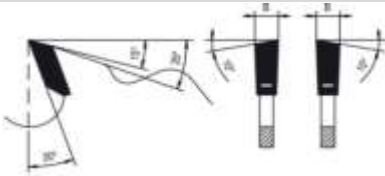
Part #	D (mm)	B	b	d	Z	Special Characteristics
2001.250.30	250	3.2mm	2.2mm	30mm	12	2/7/42+2/9/46.4+2/10/60mm
2001.301.30	300	3.8mm	2.5mm	30mm	8	2/7/42+2/9/46.4+2/10/60mm
2001.300.30	300	3.4mm	2.2mm	30mm	12	2/7/42+2/9/46.4+2/10/60mm
2001.315.30	315	3.4mm	2.2mm	30mm	12	2/7/42+2/9/46.4+2/10/60mm
2001.351.30	350	3.8mm	2.5mm	30mm	10	2/7/42+2/9/46.4+2/10/60mm
2001.352.30	350	3.5mm	2.4mm	30mm	12	2/7/42+2/9/46.4+2/10/60mm
2001.350.30	350	3.8mm	2.5mm	30mm	16	2/7/42+2/9/46.4+2/10/60mm
2001.355.30	355	3.8mm	2.5mm	30mm	16	2/7/42+2/9/46.4+2/10/60mm
2001.401.30	400	4.1mm	2.8mm	30mm	12	2/7/42+2/9/46.4+2/10/60mm
2001.400.30	400	3.8mm	2.5mm	30mm	18	2/7/42+2/9/46.4+2/10/60mm
2001.450.30	450	4.2mm	2.8mm	30mm	20	2/7/42+2/9/46.4+2/10/60mm
2001.500.30	500	4.5mm	3.0mm	30mm	22	2/7/42+2/9/46.4+2/10/60mm



Rip Saw Blade With Chip Limiters

With square teeth and a 20° positive hook for ripping and cross-cutting in hard and soft woods. This blade has a higher tooth count than the 2001 series above, providing the ideal blade for both rip and cross-cutting.

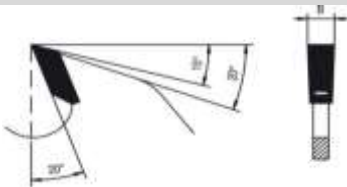
Part #	D (mm)	B	b	d	Z	Special Characteristics
2002.200.30	200	3.2mm	2.2mm	30mm	14	2/7/42+2/9/46.4+2/10/60mm
2002.250.30	250	3.2mm	2.2mm	30mm	18	2/7/42+2/9/46.4+2/10/60mm
2002.300.30	300	3.4mm	2.2mm	30mm	20	2/7/42+2/9/46.4+2/10/60mm
2002.350.30	350	3.7mm	2.5mm	30mm	24	2/7/42+2/9/46.4+2/10/60mm
2002.400.30	400	4.0mm	2.8mm	30mm	28	2/7/42+2/9/46.4+2/10/60mm
2002.450.30	450	4.0mm	2.8mm	30mm	32	2/7/42+2/9/46.4+2/10/60mm



Rip Saw Blade With Chip Limiters

With alternate top bevel teeth for ripping and cross-cutting all natural timbers. This blade is designed with an aggressive 20° positive hook.

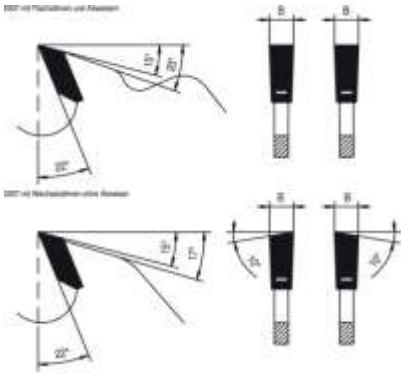
Part #	D (mm)	B	b	d	Z	Special Characteristics
2003.240.30	240	3.2mm	2.2mm	30mm	24	2/7/42mm
2003.250.30	250	3.2mm	2.2mm	30mm	24	2/7/42+2/9/46.4+2/10/60mm
2003.270.30	270	3.2mm	2.2mm	30mm	24	
2003.280.30	280	3.4mm	2.2mm	30mm	28	2/7/42+2/9/46.4+2/10/60mm
2003.300.30	300	3.4mm	2.2mm	30mm	28	2/7/42+2/9/46.4+2/10/60mm
2003.315.30	315	3.4mm	2.2mm	30mm	28	2/7/42+2/9/46.4+2/10/60mm
2003.350.30	350	3.7mm	2.5mm	30mm	32	2/7/42+2/9/46.4+2/10/60mm
2003.356.30	355	3.2mm	2.2mm	30mm	16	
2003.355.30	355	3.7mm	2.5mm	30mm	32	2/7/42+2/9/46.4+2/10/60mm
2003.400.30	400	4.0mm	2.8mm	30mm	36	2/7/42+2/9/46.4+2/10/60mm
2003.410.30	410	4.5mm	2.5mm	30mm	28	
2003.450.30	450	4.0mm	2.8mm	30mm	40	2/7/42+2/9/46.4+2/10/60mm
2003.500.30	500	4.0mm	2.8mm	30mm	44	2/7/42+2/9/46.4+2/10/60mm
2003.550.30	550	4.6mm	3.2mm	30mm	48	2/10/60+2/7/42mm



Rip Saw Blade

With square teeth and a large gullet area that provides easy chip removal. For use on single line and multiple blade rip saws. This blade has a 22° positive hook.

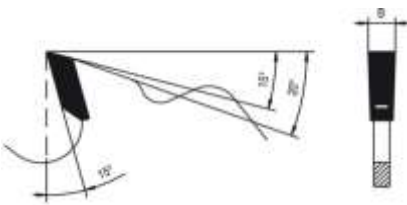
Part #	D (mm)	B	b	d	Z	Special Characteristics
2005.250.30	250	3.3mm	2.0mm	30mm	18	2/7/42+2/9/46.4+2/10/60mm
2005.300.30	300	3.5mm	2.2mm	30mm	20	2/7/42+2/9/46.4+2/10/60mm
2005.300.60	300	3.5mm	2.2mm	60mm	20	Double Keyway 22x6mm
2005.300.70	300	3.5mm	2.2mm	70mm	20	Double Keyway 20x6mm
2005.300.75	300	3.5mm	2.2mm	75mm	20	Double Keyway 16.5x5.5mm
2005.350.30	350	3.8mm	2.5mm	30mm	24	2/7/42+2/9/46.4+2/10/60mm
2005.400.30	400	4.2mm	2.8mm	30mm	28	2/7/42+2/9/46.4+2/10/60mm
2005.450.30	450	4.2mm	2.8mm	30mm	32	2/7/42+2/9/46.4+2/10/60mm
2005.500.30	500	4.5mm	3.0mm	30mm	36	2/7/42+2/9/46.4+2/10/60mm
2000.250A24	10"	.126"	.087"	5/8"	24	
2000.300A28	12"	.126"	.087"	1"	28	
2000.350A32	14"	.138"	.098"	1"	32	



Rip Saw Blade

With chip limiters for reduced kickback and T.C.T. chip clearance guides for easy chip flow. The chip clearance guides ensure the quick removal of sawdust from the cutting area and also act to prevent the saw blade from overheating. This blade has a 22° positive hook with either flat top grind or alternate top bevel teeth.

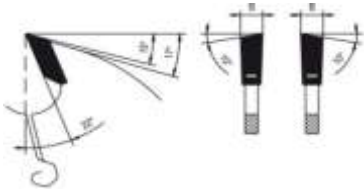
Part #	D (mm)	B	b	d	Z	Special Characteristics
2007.300.30	300	3.4mm	2.2mm	30mm	20+4 Flat	2/7/42+2/9/46.4+2/10/60mm
2007.350.30	350	3.8mm	2.5mm	30mm	16+4 Flat	2/7/42+2/9/46.4+2/10/60mm
2007.355.30	355	3.8mm	2.5mm	30mm	16+4 Flat	2/7/42+2/9/46.4+2/10/60mm
2007.400.30	400	3.8mm	2.8mm	30mm	16+4 Flat	2/7/42+2/9/46.4+2/10/60mm
2007.450.30	450	4.2mm	2.8mm	30mm	20+4 Flat	2/7/42+2/9/46.4+2/10/60mm
2007.351.30*	350	3.8mm	2.5mm	30mm	32+4 ATB	2/7/42+2/9/46.4+2/10/60mm
2007.356.30*	355	3.8mm	2.5mm	30mm	32+4 ATB	2/7/42+2/9/46.4+2/10/60mm
2007.401.30*	400	3.8mm	2.8mm	30mm	36+4 ATB	2/7/42+2/9/46.4+2/10/60mm
2007.451.30*	450	4.2mm	2.8mm	30mm	40+4 ATB	2/7/42+2/9/46.4+2/10/60mm
2007.501.30*	500	4.4mm	3.0mm	30mm	40+4 ATB	
2007.600.30*	600	4.8mm	3.5mm	30mm	48+4 ATB	
2400.800A24	8"	0.087	0.063	5/8	24 ATB	electrostatic coating
2400.100A24	10"	0.126	0.087	5/8	24 ATB	electrostatic coating
2400.120A28	12"	0.126	0.087	1	28 ATB	electrostatic coating
2400.140A30	14"	0.138	0.099	1	30 ATB	electrostatic coating
2000A250A24	10"	.126"	.087"	5/8"	24 ATB	
2000A300A28	12"	.126"	.087"	1"	28 ATB	
2000A350A32	14"	.138"	.098"	1"	32 ATB	



Rip Saw Blade With Chip Limiter

Rip saw blade with square teeth for ripping softwoods.

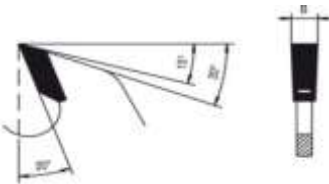
Part #	D (mm)	B	b	d	Z	Special Characteristics
2011.250.70	250	3.2mm	2.2mm	70mm	16	Double Keyway 20x6mm
2011.300.70	300	3.2mm	2.2mm	70mm	20	Double Keyway 20x6mm
2011.350.70	350	3.2mm	2.2mm	70mm	24	Double Keyway 20x6mm



Rip Saw Blade

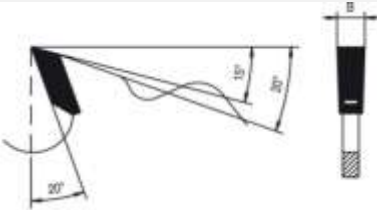
Rip saw blade with alternate top bevel and large gullets for ripping soft and hard woods. The non-coated blades are supplied in "Piano Plus" (low noise) version.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2104.250.31	250	3.2mm	2.2mm	30mm	24	2/7/42+2/9/46.4+2/10/60mm
2104.300.31	300	3.2mm	2.2mm	30mm	28	2/10/60+2/7/42mm
2104.350.32	350	3.5mm	2.4mm	30mm	24	2/7/42+2/9/46.4+2/10/60mm
2104.350.31	350	3.7mm	2.5mm	30mm	32	2/7/42+2/9/46.4+2/10/60mm
2104.400.31	400	4.0mm	2.8mm	30mm	36	2/7/42+2/9/46.4+2/10/60mm
2104.450.31	450	4.2mm	3.0mm	30mm	40	2/7/42+2/9/46.4+2/10/60mm
2400.100A40	10"	0.126	0.087	5/8"	40	electrostatic coating
2400.120A48	12"	0.126	0.087	1"	48	electrostatic coating
2400.120A60	12"	0.126	0.087	1"	60	electrostatic coating
2400.305A60	12"	0.126	0.087	30mm	60	electrostatic coating
2400.140A44	14"	0.138	0.099	1"	44	electrostatic coating
2400.140A54	14"	0.138	0.098	1"	54	electrostatic coating



Rip Saw Blade With Chip Limiters

Part #	D (mm)	B	b	d	Z	Special Characteristics
2012.210.75	210	3.2mm	2.2mm	75mm	34	Double Keyway 20x6mm
2012.220.60	220	3.2mm	2.2mm	60mm	34	Double Keyway 15x5mm
2012.220.75	220	3.2mm	2.2mm	75mm	34	Double Keyway 20x6mm
2012.250.70	250	3.2mm	2.2mm	70mm	24	Double Keyway 20x6mm
2012.250.75	250	3.2mm	2.2mm	75mm	24	Double Keyway 20x6mm
2012.301.70	300	3.2mm	2.2mm	70mm	24	Double Keyway 20x6mm
2012.300.70	300	3.2mm	2.2mm	70mm	28	Double Keyway 20x6mm

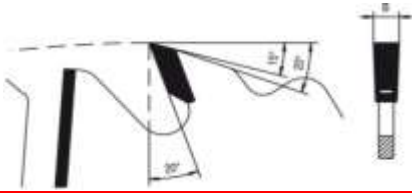


Squaring Rip Saw Blade

For use on straight line rip saw for ripping soft and hard wood. This blade has a 20° positive hook.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2014.260.60	260	4.2mm	2.6mm	60mm	20	Double Keyway 15x6mm
2014.300.30	300	4.2mm	2.6mm	30mm	24	
2014.300.70	300	4.2mm	2.6mm	70mm	24	Double Keyway 20x6mm
2014.350.30	350	4.2mm	2.6mm	30mm	28	
2014.350.70	350	4.2mm	2.6mm	70mm	28	Double Keyway 20x6mm
2000.250F24	10"	.145"	.095"	5/8"	24	
2000.300F28	12"	.160"	.110"	1"	28	
2000.350F32	14"	.170"	.120"	1"	32	
2000.400F36	16"	.170"	.120"	1"	36	
2000.450F40	18"	.184"	.134"	1"	40	

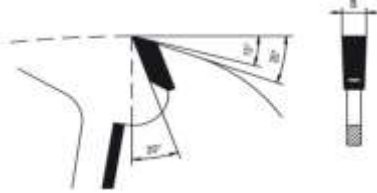
Gang Rip Saw Blade



For ripping thin material on gang rip saws. With chip limiters and two carbide tipped clearing guides. This blade has a 20° positive hook.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2013.220.60	220	3.4mm	2.2mm	60mm	16+2	
2013.250.80	250	2.8mm	1.8mm	80mm	16+2	Double Keyway 12x4mm
2013.250.55	250	3.4mm	2.2mm	55mm	16+2	Double Keyway 20x6mm
2013.250.70	250	3.4mm	2.2mm	70mm	16+2	Double Keyway 20x6mm
2013.250.75	250	3.4mm	2.2mm	75mm	16+2	Double Keyway 20x6mm
2013.300.70	300	3.4mm	2.2mm	70mm	20+2	Double Keyway 20x6mm
2013.300.75	300	3.4mm	2.2mm	75mm	20+2	Double Keyway 18x5mm
2013.300.80	300	3.4mm	2.2mm	80mm	20+2	Double Keyway 12x4mm
2013.300.81	300	3.4mm	2.2mm	80mm	20+2	Double Keyway 22x6mm
2013.350.70	350	4.0mm	2.8mm	70mm	20+2	Double Keyway 20x6mm
2013.350.75	350	4.0mm	2.8mm	75mm	20+2	Double Keyway 18x5mm

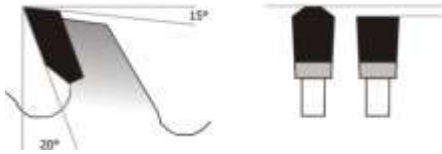
Gang Rip Saw Blade



For ripping thick (wet or dry) material on gang rip saws. With two carbide tipped chip clearing guides and two carbide wiper slots. Without chip limiters. This blade has a 20° positive hook.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2015.250.70	250	3.6mm	2.4mm	70mm	18F+2+2	Double keyway 22x8mm
2015.300.70	300	3.4mm	2.2mm	70mm	20F+2+2	Double keyway 20x6mm
2015.300.80	300	3.4mm	2.2mm	80mm	20F+2+2	Double keyway 20x6mm
2015.300.81	300	3.2mm	2.2mm	80mm	20F+2+2	Double keyway 12x5mm
2015.300.82	300	3.5mm	2.5mm	80mm	20F+2+2	Double keyway 12x5mm
2015.320.70	320	3.4mm	2.2mm	70mm	20F+2+2	Double keyway 20x6mm
2015.350.70	350	4.0mm	2.8mm	70mm	20F+2+2	Double keyway 20x6mm
2015.350.80	350	4.0mm	2.8mm	80mm	20F+2+2	Double keyway 20x6mm
2015.400.70	400	4.2mm	2.8mm	70mm	20F+2+4	Double keyway 20x6mm
2015.400.71	400	5.2mm	3.8mm	70mm	20F+2+6	Double keyway 12x5mm
2015.450.80	450	4.6mm	3.2mm	80mm	20F+2+4	Double keyway 20x6mm
2015.500.70	500	5.2mm	3.8mm	70mm	20F+2+6	Double keyway 12x5mm

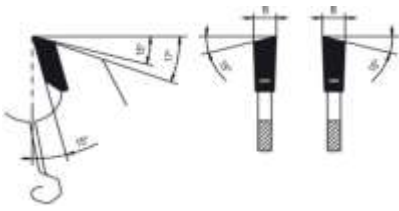
Glue Line Rip Blades



Triple chip tooth configuration for a clean glue line rip. 20° positive hook.

(*) Keyway 1/4" X 1/4" round style + 2 Keyways 1/2" X 1/4"
 (**) 2 Keyways 20x5mm (***) pin hole 9/16" on a 5" bolt circle

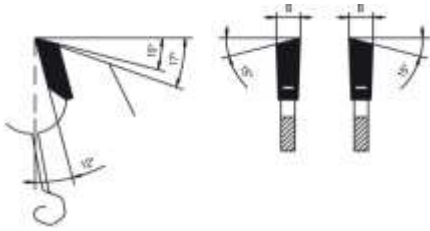
Part #	D	B	b	d	Z	Special Characteristics
2000G250T30	10"	.145"	.095"	5/8"	30	
2000G301T36	12"	.160"	.110"	1"	36	
2000G303T36	12"	.126"	.083"	3-1/8"	36	For Mereen Johnson(*)
2000G300T36	12"	.150"	.110"	3-1/8"	36	For Mereen Johnson(*)
2000G302T36	12"	.160"	.110"	3-1/8"	36	For Mereen Johnson(*)
2000G350T40	14"	.170"	.120"	1"	40	
2000G351T36	14"	.169"	.120"	2"	36	For Diehl saw(***)
2000G400T36	16"	.170"	.120"	1"	36	
2011G300T36	300mm	4.2mm	2.8mm	70mm	36	(**)



Standard ATB Circular Saw Blade, 15° hook

Designed for ripping and cross cutting thick solid woods and plywood. This blade has a 15° positive hook and alternate top grind.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2020.180.30	180	2.6mm	1.6mm	30mm	22	2/7/42mm
2020.200.30	200	2.8mm	1.8mm	30mm	24	2/7/42mm
2020.250.30	250	3.2mm	2.2mm	30mm	30	2/7/42+2/9/46.4+2/10/60mm
2020.300.30	300	3.2mm	2.2mm	30mm	36	2/7/42+2/9/46.4+2/10/60mm
2020.350.30	350	3.5mm	2.5mm	30mm	42	2/7/42+2/9/46.4+2/10/60mm
2020.400.30	400	3.5mm	2.5mm	30mm	48	2/7/42+2/9/46.4+2/10/60mm
2020.450.30	450	4.0mm	2.8mm	30mm	54	2/7/42+2/9/46.4+2/10/60mm
2020.500.30	500	4.0mm	2.8mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm



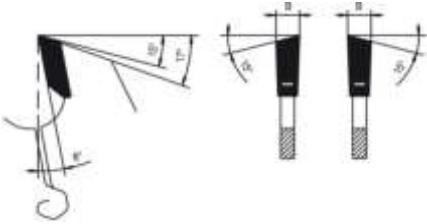
Standard ATB Circular Saw Blade 12° hook

Designed for ripping and cross cutting solid woods and plywood. This blade has a 12° Positive hook and alternate top grind and is suitable for applications where the finish required is a little more discerning than a rip cut. Same as 2021 version, except for thinner material.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2021.150.30	150	2.6mm	1.6mm	30mm	24	
2023.150.30	150	2.6mm	1.6mm	30mm	36	
2021.180.30	180	2.6mm	1.6mm	30mm	30	2/7/42mm
2022.180.30	180	2.6mm	1.6mm	30mm	36	2/7/42mm
2023.180.30	180	2.6mm	1.6mm	30mm	42	2/7/42mm
2021.200.30	200	2.8mm	1.8mm	30mm	34	2/7/42mm
2022.200.30	200	2.8mm	1.8mm	30mm	42	2/7/42mm
2023.200.30	200	2.8mm	1.8mm	30mm	48	2/7/42mm
2021.250.30	250	3.2mm	2.2mm	30mm	42	2/7/42+2/9/46.4+2/10/60mm
2121.250.31	250	3.2mm	2.2mm	30mm	42	as above, Piano Plus Blade
2022.250.30	250	3.2mm	2.2mm	30mm	48	2/7/42+2/9/46.4+2/10/60mm
2023.250.30	250	3.2mm	2.2mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2123.250.31	250	3.2mm	2.2mm	30mm	60	as above, Piano Plus Blade
2021.280.30	280	3.2mm	2.2mm	30mm	48	2/7/42+2/9/46.4+2/10/60mm
2023.280.30	280	3.2mm	2.2mm	30mm	68	2/10/60+2/7/42mm
2021.300.30	300	3.2mm	2.2mm	30mm	48	2/7/42+2/9/46.4+2/10/60mm
2121.300.31	300	3.2mm	2.2mm	30mm	48	as above, Piano Plus Blade
2022.300.30	300	3.2mm	2.2mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2023.300.30	300	3.2mm	2.2mm	30mm	72	2/10/60+2/7/42mm
2123.300.31	300	3.2mm	2.2mm	30mm	72	2/7/42+2/9/46.4+2/10/60mm
2021.315.30	315	3.2mm	2.2mm	30mm	48	2/7/42+2/9/46.4+2/10/60mm
2023.315.30	315	3.2mm	2.2mm	30mm	72	2/7/42+2/9/46.4+2/10/60mm
2021.350.30	350	3.5mm	2.5mm	30mm	54	2/7/42+2/9/46.4+2/10/60mm
2121.350.31	350	3.5mm	2.5mm	30mm	54	as above, Piano Plus Blade
2022.350.30	350	3.5mm	2.5mm	30mm	72	2/7/42+2/9/46.4+2/10/60mm
2021.350.50	350	3.5mm	2.5mm	50mm	54	Double Keyway 8x8mm
2021.350.60	350	3.5mm	2.5mm	60mm	54	

Standard ATB Blades cont'd						
2023.350.30	350	3.5mm	2.5mm	30mm	84	2/7/42+2/9/46.4+2/10/60mm
2123.350.31	350	3.5mm	2.5mm	30mm	84	as above, Piano Plus Blade
2021.400.30	400	3.5mm	2.5mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2022.400.30	400	3.5mm	2.5mm	30mm	84	2/7/42+2/9/46.4+2/10/60mm
2023.400.30	400	3.5mm	2.5mm	30mm	96	2/10/60mm
2023.450.30	450	4.0mm	2.8mm	30mm	108	2/10/60+2/7/42mm
2021.450.30	450	4.0mm	2.8mm	30mm	66	2/7/42+2/9/46.4+2/10/60mm
2021.500.30	500	4.0mm	2.8mm	30mm	72	2/7/42+2/9/46.4+2/10/60mm
2400.725A40	7.1/4"	0.071	0.048	5/8"	40	electrostatic coating
2400.100A60	10"	0.126	0.071	5/8"	60	electrostatic coating
2400.100A80	10"	0.126	0.071	5/8"	80	electrostatic coating
2400.120A72	12"	0.126	0.087	1"	72	electrostatic coating
2400.120A96	12"	0.126	0.087	1"	96	electrostatic coating
2400.140A80	14"	0.138	0.099	1"	80	electrostatic coating
2400.140A10	14"	0.138	0.099	1"	100	electrostatic coating

Note: Those item numbers beginning with 2123 are Piano Plus, i.e. very quiet running version!



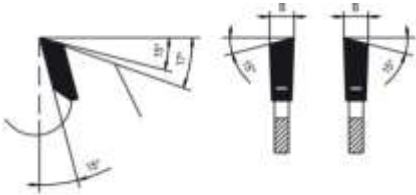
Standard ATB Circular Saw Blade

Designed for ripping and cross cutting solid woods and plywood. This blade has a 12° positive hook and alternate top grind and is suitable for applications where the finish required is a little more discerning than a rip cut. For material up to 2".

Part #	D (mm)	B	b	d	Z	Special Characteristics
2024.150.30	150	2.6mm	1.6mm	30mm	48	
2024.180.30	180	2.6mm	1.6mm	30mm	56	2/7/42mm
2024.200.30	200	2.8mm	1.8mm	30mm	64	2/7/42mm
2024.250.30	250	3.2mm	2.2mm	30mm	80	2/7/42+2/9/46.4+2/10/60mm
2124.250.31	250	3.2mm	2.2mm	30mm	80	2/7/42+2/9/46.4+2/10/60mm
2024.150.30	150	2.6mm	1.6mm	30mm	48	
2024.180.30	180	2.6mm	1.6mm	30mm	56	2/7/42mm
2024.200.30	200	2.8mm	1.8mm	30mm	64	2/7/42mm
2024.250.30	250	3.2mm	2.2mm	30mm	80	2/7/42+2/9/46.4+2/10/60mm
2024.250.31	250	3.2mm	2.2mm	30mm	80	2/7/42+2/9/46.4+2/10/60mm
2024.300.30	300	3.2mm	2.2mm	30mm	96	2/7/42+2/9/46.4+2/10/60mm
2124.300.31	300	3.2mm	2.2mm	30mm	96	2/7/42+2/9/46.4+2/10/60mm
2024.330.30	330	3.2mm	2.2mm	30mm	100	2/10/60mm
2024.350.30	350	3.5mm	2.5mm	30mm	108	2/7/42+2/9/46.4+2/10/60mm
2124.350.31	350	3.5mm	2.5mm	30mm	108	2/7/42+2/9/46.4+2/10/60mm
2024.350.50	350	3.5mm	2.5mm	50mm	108	Double Keyway 8x8mm
2024.400.30	400	3.5mm	2.5mm	30mm	120	2/7/42+2/9/46.4+2/10/60mm
2024.450.30	450	4.0mm	2.8mm	30mm	132	2/7/42+2/9/46.4+2/10/60mm
2000.220A40	8"	.110"	.070"	5/8"	40	
2000.221A40	8"	.110"	.070"	1"	40	
2000.220A60	8"	.118"	.078"	5/8"	60	
2000.230A60	9"	.128"	.087"	5/8"	60	
2000.250A40	10"	.126"	.087"	5/8"	40	

Standard ATB Blades continued

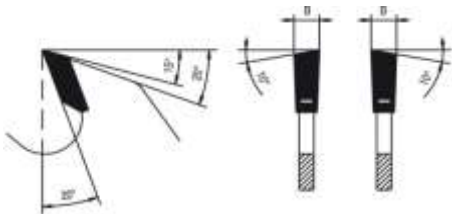
2000.251A40	10"	.126"	.087"	1"	40
2000.250A60	10"	.126"	.087"	5/8"	60
2000.251A60	10"	.126"	.087"	1"	60
2000.250A80	10"	.126"	.087"	5/8"	80
2000.300A48	12"	.126"	.087"	1"	48
2000.300A60	12"	.126"	.087"	1"	60
2000.300A72	12"	.126"	.087"	1"	72
2000.300A10	12"	.126"	.087"	1"	100
2000.350A60	14"	.155"	.109"	1"	60
2000.350A80	14"	.150"	.109"	1"	80
2000.350A10	14"	.150"	.109"	1"	100
2000.400A40	16"	.155"	.110"	1"	40
2000.400A60	16"	.155"	.110"	1"	60
2000.400A80	16"	.155"	.110"	1"	80
2000.450A60	18"	.180"	.134"	1"	60
2000.450A80	18"	.180"	.134"	1"	80



Thin Kerf Circular Saw Blade

For ripping exotic woods or veneers. Recommended material thickness up to 1-1/2".

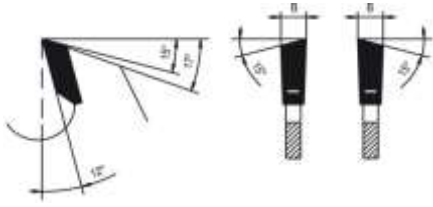
Part #	D (mm)	B	b	d	Z	Special Characteristics
2025.150.30	150	2.0mm	1.2mm	30mm	24	
2025.180.30	180	2.0mm	1.3mm	30mm	30	
2025.200.30	200	2.0mm	1.35mm	30mm	34	
2025.250.30	250	2.1mm	1.6mm	30mm	42	2/7/42+2/9/46.4+2/10/60mm
2025.300.30	300	2.2mm	1.6mm	30mm	48	2/7/42+2/9/46.4+2/10/60mm
2025.350.30	350	2.4mm	1.6mm	30mm	54	2/7/42+2/9/46.4+2/10/60mm
2400.725A24	7.1/4"	0.071	0.048	5/8"	24	electrostatic coating
2400.800A48	8"	0.087	0.063	5/8"	48	electrostatic coating
2400.800A64	8"	0.087	0.063	5/8"	64	electrostatic coating
2400.800T64	8"	0.095	0.071	pos. 10	5/8	64



Thin Kerf Circular Saw Blade

Thin kerf and aggressive hook angle for sizing solid woods, veneers and lattice material.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2026.180.30	180	2.4mm	1.6mm	30mm	30ATB	
2026.200.30	200	2.4mm	1.6mm	30mm	34ATB	
2026.250.30	250	2.4mm	1.6mm	30mm	42ATB	2/7/42+2/9/46.4+2/10/60mm
2026.300.30	300	2.4mm	1.6mm	30mm	48ATB	2/7/42+2/9/46.4+2/10/60mm

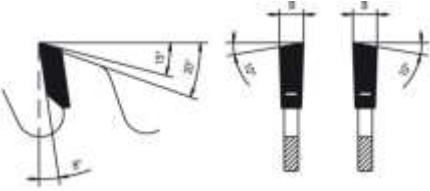


Thin Kerf Circular Saw Blade

For ripping and cross cutting exotic woods and veneers. A constant feed speed of the work piece is recommended.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2027.150.30	150	2.0mm	1.2mm	30mm	48ATB	
2027.180.30	180	2.0mm	1.3mm	30mm	56ATB	
2027.200.30	200	2.0mm	1.3mm	30mm	64ATB	
2027.250.30	250	2.1mm	1.4mm	30mm	80ATB	2/7/42+2/9/46.4+2/10/60mm
2027.300.30	300	2.2mm	1.6mm	30mm	96ATB	2/7/42+2/9/46.4+2/10/60mm
2027.350.30	350	2.4mm	1.6mm	30mm	108ATB	2/7/42+2/9/46.4+2/10/60mm

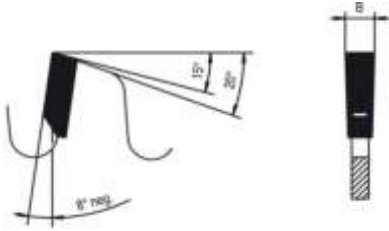
Table/Slider Saw Blade for Acrylics and Aluminum Extrusions



With alternate top bevel and positive hook angle for table saws. A fine cutting saw especially suitable for clean cutting of aluminum, extrusions and acrylics.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2028.200.30	200	2.2mm	1.6mm	30mm	80	
2028.250.30	250	2.2mm	1.6mm	30mm	100	2/7/42+2/9/46.4+2/10/60mm
2028.300.30	300	2.2mm	1.6mm	30mm	120	2/7/42+2/9/46.4+2/10/60mm

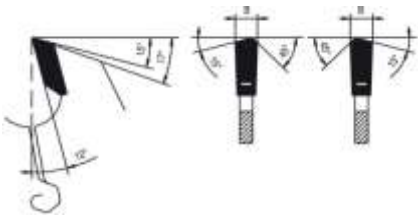
Table/Slider Saw Blade for Plastics and Aluminum Extrusions



With alternate bevel and positive hook angle for table saws. A fine cutting saw suitable for clean cutting of aluminum, extrusions and plastics. This blade has a negative hook.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2029.250.30	250	2.2mm	1.6mm	30mm	100	
2029.300.30	300	2.2mm	1.6mm	30mm	120	

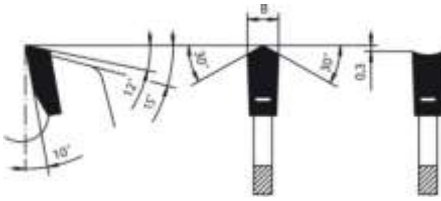
Table/Slider Saw Blade for Plastic Sheets



With alternate "off set" high pointed teeth. The support flanges must equal at least 1/3 of the saw blade diameter. Especially suitable for fine cutting of homogenous materials, plastic sheets up to 8mm thick (compressed paper, compressed fiber). This blade has a negative hook.

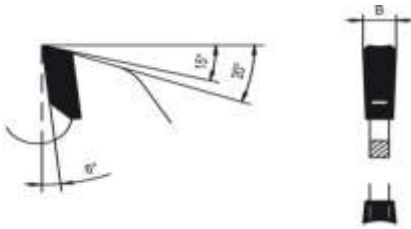
Part #	D (mm)	B	b	d	Z	Special Characteristics
2030.250.30	250	2.1mm	1.6mm	30mm	80	2/7/42+2/9/46.4+2/10/60mm
2030.300.30	300	2.2mm	1.6mm	30mm	96	2/7/42+2/9/46.4+2/10/60mm
2030.350.30	350	2.4mm	1.6mm	30mm	108	2/7/42+2/9/46.4+2/10/60mm

Hollow Face Saw Blade Positive or Negative Hook



Saw blade designed to cut double sided materials without scoring. Especially designed for use on vertical panel saws. Series No. 2037 and 2137 with 10° positive hook. Series No. 2138 with 6° negative hook.

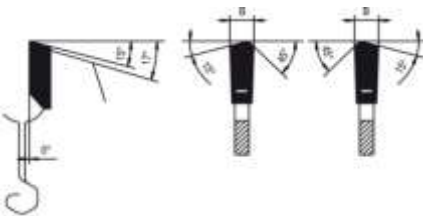
Part #	D (mm)	B	b	d	Z	Special Characteristics
2037.220.30	220	3.2mm	2.2mm	30mm	42	2/7/42mm
2037.250.30	250	3.2mm	2.2mm	30mm	48	2/7/42+2/9/46.4+2/10/60mm
2037.300.30	303	3.2mm	2.2mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2137.303.31	303	3.2mm	2.2mm	30mm	60	as above, Piano Plus version
2137.303.33	303	2.9mm	2.0mm	30mm	72	as above, Piano Plus version
2037.350.30	350	3.5mm	2.5mm	30mm	72	2/7/42+2/9/46.4+2/10/60mm
2138.303.31	303	3.2mm	2.2mm	30mm	60 neg. hook	as above, Piano Plus version



Hollow Face Blade, Positive Hook

Same application as above. Especially designed for use on table saws without scoring. Positive rake.

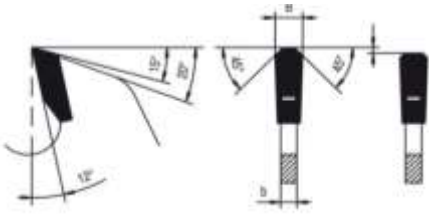
Part #	D (mm)	B	b	d	Z	Special Characteristics
2041.160.20	160	2.9mm	2.0mm	20mm	36	2/6/32mm
2041.180.30	180	2.9mm	2.0mm	30mm	36	
2041.190.30	190	2.9mm	2.0mm	30mm	42	2/7/42mm
2041.200.30	200	2.9mm	2.0mm	30mm	48	
2041.220.30	220	2.9mm	2.0mm	30mm	48	2/7/42mm
2041.250.30	250	2.9mm	2.0mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2041.280.30	280	2.9mm	2.0mm	30mm	68	2/7/42+2/9/46.4+2/10/60mm
2141.300.31	300	2.9mm	2.0mm	30mm	72	as above, Piano Plus version
2141.303.31	303	3.2mm	2.2mm	30mm	56	as above, Piano Plus version
2041.350.30	350	2.9mm	2.2mm	30mm	84	2/7/42+2/9/46.4+2/10/60mm
2041.400.30	400	3.0mm	2.2mm	30mm	96	2/7/42+2/9/46.4+2/10/60mm



Saw Blade for Solid Surface Material

Special grind ideal for cutting solid surface materials. Also suitable for cutting acrylics.

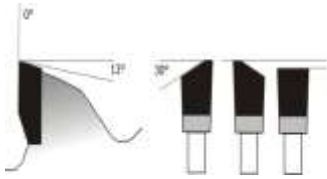
Part #	D (mm)	B	b	d	Z	Special Characteristics
2044.250.30	250	2.8mm	2.0mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2044.251.30	250	2.8mm	2.0mm	30mm	80	2/7/42+2/9/46.4+2/10/60mm
2044.300.30	300	3.0mm	2.2mm	30mm	96	2/7/42+2/9/46.4+2/10/60mm
2044.350.30	350	3.3mm	2.5mm	30mm	108	2/7/42+2/9/46.4+2/10/60mm



Special Saw Blade for Sheet Steel Building Components

Multi-tooth saw blade with triple chip teeth. This blade is designed for parting cuts in hard foam or multiplex boards with sheet steel on one or both sides.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2048.250.30	250	3.4mm	2.4mm	30mm	48	
2048.300.30	300	3.4mm	2.4mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2048.320.30	320	3.4mm	2.4mm	30mm	60	
2048.350.30	350	4.2mm	3.0mm	30mm	72	2/7/42+2/9/46.4+2/10/60mm
2048.500.30	500	4.2mm	3.0mm	30mm	96	
2048.500.80	500	4.2mm	3.0mm	80mm	96	
2048.500.10	500	4.2mm	3.2mm	110mm	100	
2048.550.10	550	4.2mm	3.2mm	110mm	100	
2048.150.20	150	2.8mm	1.8mm	20mm	42	2/6/32mm
2048.160.20	160	2.8mm	1.8mm	20mm	42	2/6/32mm
2048.190.30	190	2.8mm	1.8mm	30mm	56	2/7/42mm
2048.210.30	210	2.8mm	1.8mm	30mm	60	2/7/42mm
2048.230.30	230	3.2mm	2.2mm	30mm	64	2/7/42mm



Steel Cutting Saw Blades

For dry cutting of mild steel type S237, metal-clad work pieces such as sandwich panels, angle irons, pipes, cable ducts, sheet metal, brass and copper. O Degree hook.

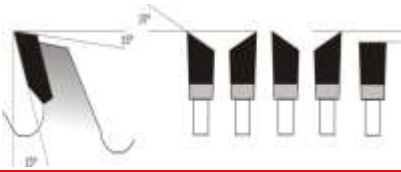
Part #	D	B	b	d	Z	Special Characteristics
2000.205S40	8"	2.2mm	1.8mm	1"	40	
2000.255S48	10"	2.4mm	2.0mm	1"	48	
2000.305S60	12"	2.4mm	2.0mm	1"	60	
2000.305S84	12"	2.7mm	2.4mm	1"	84	
2000.355S84	14"	2.8mm	2.5mm	1"	84	
2000.355S10	14"	2.8mm	2.5mm	1"	102	

Saw Blade For Steel

Multi-purpose saw blade for cutting steel, copper, brass, aluminum and hard plastics. Also, suitable to be used on materials that may include nails and staples without resulting in saw tip damage. Supplied in "Piano Plus" (low noise) version. Not recommended for stainless steel.

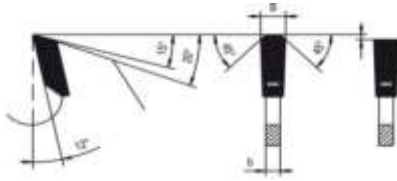
Part #	D (mm)	B	b	d	Z	Special Characteristics
2049.305.25	305	2.2mm	1.85mm	25.4mm	60	
2049.306.25	305	2.2mm	1.85mm	25.4mm	80	
2049.306.30	305	2.2mm	1.85mm	30mm	80	
2049.355.25	355	2.5mm	2.15mm	25.4mm	60	
2049.356.25	355	2.5mm	2.15mm	25.4mm	80	
2400.725T48	7.1/4"	0.079	0.063	5/8"	48	electrostatic coating
2400.850T48	8.1/4"	0.087	0.071	5/8"	48	electrostatic coating
2400.100F60	10"	0.103	0.087	5/8"	60	electrostatic coating
2400.120F60	12"	0.095	0.071	1"	60	electrostatic coating
2400.140F80	14"	0.103	0.079	1"	80	electrostatic coating

Combination Saw Blades



This blade is specially designed for ripping and cross-cutting in solid wood, plywood and particle boards. The best solution where one blade can be used in different types of cutting. GRIND 4ATB+R. Hook is 15°

Part #	D	B	b	d	Z	Special Characteristics
2000.250C50	10"	.126"	.087"	5/8"	50	
2000.300C60	12"	.150"	.110"	1"	60	
2000.350C70	14"	.155"	.110"	1"	70	
2000.400C80	16"	.165"	.120"	1"	80	
2400.752A30	7.1/4"	0.095	0.063	5/8"	30	electrostatic coating
2400.800A40	8"	0.087	0.063	5/8"	40	electrostatic coating
2400.100A50	10"	0.126	0.087	5/8"	50	electrostatic coating
2400.120C60	12"	0.126	0.087	1"	60	electrostatic coating



Triple Chip Saw Blade

A general purpose saw blade designed for cutting acrylics and double sided composites with scoring. Ideal for sliding table saw.

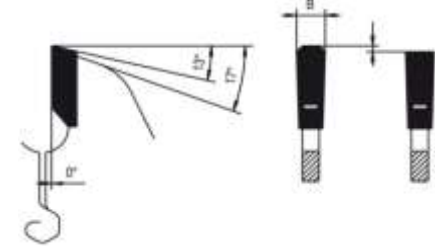
Part #	D (mm)	B	b	d	Z	Special Characteristics
2039.220.30	220	3.2mm	2.2mm	30mm	64	2/7/42mm
2039.240.30	240	3.2mm	2.2mm	30mm	54	2/7/42mm
2039.250.30	250	3.2mm	2.2mm	30mm	80	2/7/42+2/9/46.4+2/10/60mm
2039.280.30	280	3.2mm	2.2mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2039.300.30	300	3.2mm	2.2mm	30mm	72	2/7/42+2/9/46.4+2/10/60mm
2139.303.31	303	3.2mm	2.2mm	30mm	60	2/10/60+2/7/42mm
2139.303.32	303	3.2mm	2.2mm	30mm	72	2/10/60+2/7/42mm
2139.303.33	303	3.2mm	2.2mm	30mm	96	2/10/60+2/7/42mm
2039.305.30	305	3.2mm	2.2mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2039.301.30	305	3.2mm	2.2mm	30mm	96	2/7/42+2/9/46.4+2/10/60mm
2139.350.25	350	3.5mm	2.5mm	25.4mm	84	
2139.350.30	350	3.5mm	2.4mm	30mm	84	2/7/42+2/9/46.4+2/10/60mm
2039.350.30	350	3.5mm	2.5mm	30mm	108	2/7/42+2/9/46.4+2/10/60mm
2400.800T64	8"	0.095	0.071	5/8"	64	electrostatic coating
2400.100T60	10"	0.126	0.087	5/8"	60	electrostatic coating
2400.100T80	10"	0.126	0.087	5/8"	80	electrostatic coating
2400.120T72	12"	0.126	0.087	1"	72	electrostatic coating
2400.120T96	12"	0.126	0.087	1"	96	electrostatic coating
2400.305T84	12"	0.126	0.087	30mm	84	electrostatic coating
2400.140T80	14"	0.138	0.099	1"	80	electrostatic coating
2400.140T10	14"	0.138	0.099	1"	100	electrostatic coating
2000.220T40	8"	.110"	.070"	5/8"	40	15°
2000.220T60	8"	.118"	.078"	5/8"	60	10°
2000.250T40	10"	.126"	.087"	5/8"	40	15°
2000.250T60	10"	.126"	.087"	5/8"	60	10°
2000.250T80	10"	.126"	.087"	5/8"	80	5°
2000.300T60	12"	.126"	.087"	1"	60	10°
2000.300T72	12"	.126"	.087"	1"	72	10°
2000.300T10	12"	.135"	.095"	1"	100	5°
2000.350T60	14"	.155"	.110"	1"	60	10°
2000.350T80	14"	.150"	.109"	1"	80	5°

Standard TCG Blades / continued

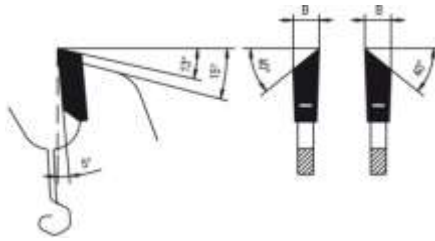
2000.350T10	14"	.150"	.109"	1"	100	5°
2000.400T80	16"	.155"	.110"	1"	80	15°
2000.450T80	18"	.180"	.134"	1"	80	10°
2000.450T10	18"	.180"	.134"	1"	100	10°

Fibreboard/Laminate Flooring Blade

A multi-purpose saw blade with special carbide providing extremely long tool life. Produces an excellent finish in a variety of abrasive materials such as HP laminate, MDF, cement fiber board, laminate flooring, plexi glass, aluminum, solid surface and others.



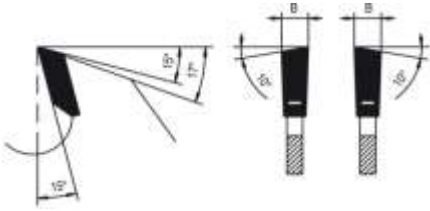
Part #	D (mm)	B	b	d	Z	Special Characteristics
2089.160.21	160	3.0mm	2.0mm	20mm	36	
2089.190.31	190	3.0mm	2.0mm	30mm	42	
2089.216.31	216	3.0mm	2.0mm	30mm	48	
2089.225.31	225	3.0mm	2.0mm	30mm	50	
2089.250.31	250	3.0mm	2.0mm	30mm	56	
2089.303.31	303	3.2mm	2.2mm	30mm	68	

**40° High Angle ATB Saw Blades**

40° high ATB grind for producing chip free cuts on double sided materials without scoring. All sizes supplied in "Piano Plus" (low noise) version.

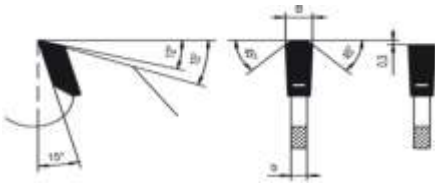
Part #	D (mm)	B	b	d	Z	Special Characteristics
2195.160.21	160	3.0mm	2.2mm	20mm	54	2/6/32mm
2195.190.31	190	3.0mm	2.2mm	30mm	60	
2195.216.31	216	2.9mm	2.0mm	30mm	60	
2195.220.31	220	3.2mm	2.2mm	30mm	68	2/10/60+2/7/42mm
2195.225.31	225	2.8mm	2.0mm	30mm	68	
2195.250.31	250	3.2mm	2.2mm	30mm	76	2/7/42+2/9/46.4+2/10/60mm
2195.280.31	280	3.2mm	2.2mm	30mm	78	2/10/60+2/7/42mm
2195.303.31	303	3.2mm	2.2mm	30mm	90	2/7/42+2/9/46.4+2/10/60mm
2195.350.31	350	3.5mm	2.5mm	30mm	96	2/7/42+2/9/46.4+2/10/60mm
2400.800H64	8"	0.095	0.087	5/8"	64	electrostatic coating
2400.100H80	10"	0.126	0.087	5/8"	80	electrostatic coating
2400.120H96	12"	0.126	0.099	1"	96	electrostatic coating
2400.305H96	12"	0.126	0.099	30mm	96	electrostatic coating
2400.140H70	14"	0.138	0.099	1"	70	electrostatic coating
2400.140H10	14"	0.138	0.099	1"	100	electrostatic coating

Panel Sizing Saw Blades - ATB



For use on horizontal beam saws with scoring. Recommended for cutting single or multiple sheets. Use the ATB when cutting solid woods, hardboard and veneered

Part #	D (mm)	B	b	d	Z	Special Characteristics
2050.305.30	305	4.4mm	3.0mm	30mm	54	
2050.305.75	305	4.4mm	3.0mm	75mm	54	
2050.305.80	305	4.4mm	3.0mm	80mm	54	4/9/100+2/14/110mm
2050.350.30	350	4.4mm	3.0mm	30mm	54	2/10/60mm
2050.350.31	350	4.4mm	3.0mm	30mm	72	2/10/60mm
2050.355.75	355	4.4mm	3.0mm	75mm	54	4/15/105mm
2050.355.31	355	4.4mm	3.0mm	30mm	72	
2050.355.81	355	4.4mm	3.0mm	80mm	72	4/9/100+2/14/110mm
2050.400.30	400	4.4mm	3.0mm	30mm	60	
2050.400.75	400	4.4mm	3.0mm	75mm	60	4/15/105mm
2050.400.31	400	4.4mm	3.0mm	30mm	72	
2050.400.81	400	4.4mm	3.0mm	80mm	72	2/9/130+4/19/120mm
2050.430.80	430	4.4mm	3.0mm	80mm	60	2/9/130+4/19/120mm
2050.450.31	450	4.4mm	3.0mm	30mm	72	2/9/60mm
2050.450.81	450	4.4mm	3.0mm	80mm	72	2/9/130+4/19/120mm
2050.500.31	500	4.4mm	3.0mm	30mm	72	
2050.500.82	500	4.4mm	3.0mm	80mm	72	
2050.550.82	550	5.0mm	3.5mm	80mm	60	



Panel Sizing Saw Blades - Triple Chip

For use on horizontal beam saws with scoring. Recommended for cutting single or multiple sheets. Use the triple chip when cutting MDF, particle board, melamine and laminated materials.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2052.280.30	280	4.4mm	3.2mm	30mm	60	
2052.300.65	300	4.4mm	3.0mm	65mm	72	2/9/110mm
2052.300.75	300	4.4mm	3.2mm	75mm	60	
2052.300.76	300	4.4mm	3.2mm	75mm	72	
2052.300.80	300	4.4mm	3.2mm	80mm	60	
2052.305.32	305	4.0mm	2.8mm	30mm	60	
2052.305.31	305	4.4mm	3.2mm	30mm	60	
2052.320.65	320	4.4mm	3.2mm	65mm	72	2/9/110mm
2052.350.30	350	4.4mm	3.2mm	30mm	72	2/10/60mm
2052.350.60	350	4.4mm	3.2mm	60mm	72	2/10/60mm
2052.350.76	350	4.4mm	3.2mm	75mm	54	
2052.350.75	350	4.4mm	3.2mm	75mm	72	
2052.350.81	350	4.4mm	3.2mm	80mm	54	
2052.350.80	350	4.4mm	3.2mm	80mm	72	
2052.350.82	350	4.4mm	3.2mm	80mm	72	
2052.360.65	360	4.4mm	3.2mm	65mm	72	2/7/110+2/14/110+2/9/130mm
2052.370.30	370	4.4mm	3.2mm	30mm	72	2/9/110+2/9/100mm
2052.380.61	380	4.4mm	3.2mm	60mm	72	2/10/60mm
2152.380.62	380	4.8mm	3.5mm	60mm	72	2/14/100mm

Standard TCG Panel Blades / continued

2052.380.60	380	4.8mm	3.5mm	60mm	72	2/14/100mm
2052.380.62	380	4.8mm	3.5mm	60mm	84	2/14/100mm
2052.380.80	380	4.4mm	3.2mm	80mm	72	2/14/100mm
2052.400.32	400	4.4mm	3.2mm	30mm	72	2/14/100mm
2052.401.30	400	4.25mm	3.2mm	30mm	72	
2152.401.31	400	4.25mm	3.2mm	30mm	72	
2052.400.30	400	4.4mm	3.2mm	30mm	72	
2152.400.31	400	4.4mm	3.2mm	30mm	72	
2052.400.75	400	4.4mm	3.2mm	75mm	72	4/15/105mm
2052.400.80	400	4.4mm	3.2mm	80mm	72	
2052.400.81	400	4.4mm	3.2mm	80mm	72	2/9/130+4/19/120mm
2052.421.60	420	4.8mm	3.5mm	60mm	72	
2152.420.61	420	4.8mm	3.5mm	60mm	72	
2052.420.60	420	4.8mm	3.5mm	60mm	84	2/10/80mm
2052.430.30	430	4.4mm	3.2mm	30mm	72	
2052.430.60	430	4.4mm	3.2mm	60mm	72	1/11/85mm
2052.431.75	430	4.4mm	3.2mm	75mm	96	4/15/105mm
2052.430.80	430	4.4mm	3.2mm	80mm	72	2/9/130+4/19/120mm
2052.450.31	450	4.4mm	3.2mm	30mm	60	2/9/60mm
2052.450.30	450	4.4mm	3.2mm	30mm	72	2/9/60mm
2052.450.80	450	4.4mm	3.2mm	80mm	72	2/9/130+4/19/120mm
2052.450.81	450	4.4mm	3.2mm	80mm	96	2/9/130+4/19/120mm
2052.451.60	450	4.8mm	3.5mm	60mm	72	2/14/125mm
2052.460.30	460	4.4mm	3.2mm	30mm	72	
2052.470.75	470	4.4mm	3.2mm	75mm	96	4/15/105mm
2052.480.30	480	4.4mm	3.2mm	30mm	80	
2052.500.31	500	4.4mm	3.2mm	30mm	60	1/11/85+2/11/115mm
2052.500.60	500	4.8mm	3.5mm	60mm	60	2/11/115mm
2052.500.61	500	4.8mm	3.5mm	60mm	72	
2052.500.79	500	4.4mm	3.2mm	80mm	60	2/11/115+2/19/120mm
2052.520.60	520	4.8mm	3.5mm	60mm	60	
2052.550.80	550	5.0mm	3.5mm	80mm	60	
2052.550.40	550	5.2mm	3.5mm	40mm	72	
2052.550.10	550	5.0mm	3.5mm	100mm	72	
2052.565.10	565	5.0mm	3.5mm	100mm	72	
2052.570.60	570	4.8mm	3.5mm	60mm	60	
2052.600.61	600	5.8mm	4.0mm	60mm	60	2/11/115+2/19/120mm
2052.600.60	600	5.8mm	4.2mm	60mm	72	2/11/115+2/19/120mm
2052.700.80	700	6.0mm	4.4mm	80mm	60	1/17/110mm
2052.720.40	720	6.4mm	4.4mm	40mm	60	2/13/144+2/13/140mm



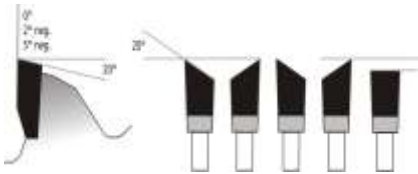
Scoring Saws for Panel Saws

For use on horizontal beam saws and sliding table saws.

Part #	D (mm)	B(mm)	b	d	Z	Special Characteristics
2055.081.20	80	3.1	2.2mm	20	12W	
2155.080.20	80	3.38	2.2mm	20	16W	
2055.080.20	80	2.8-3.6		20	10x2V	
2055.100.22	100	2.8-3.6		22	12x2V	
2055.101.20	100	2.8-3.6		20	12x2V	
2055.101.22	100	3.1	2.2mm	22	16W	
2155.100.22	100	3.35	2.4mm	22	24W	
2055.100.20	100	3.0-3.7	2.2mm	20	20K	
2055.120.22	120	2.8-3.6		22	12x2V	
2055.120.20	120	2.8-3.6		20	12x2V	
2055.121.22	120	2.8-3.6		22	12x2V	4x4 c/s holes
2055.121.20	120	3.2-4.5		20	12x2V	
2055.120.75	120	2.8-3.6		20	12x2V	
2155.120.22	120	3.6	2.4mm	22	18W	
2055.120.50	120	2.8-3.6		50	12x2V	2x4 c/s holes
2055.122.20	120	2.8-3.6	2.4mm	20	24K	
2055.127.22	125	2.8-3.6		22	12x2V	
2055.125.23	125	2.8-3.6		57	12x2V	6 c/s holes
2055.125.51	125	2.8-3.6		50	12x2V	2x4 c/s holes
2055.125.20	125	3.2-3.9	2.4mm	20	24K	
2055.126.20	125	4.4-5.1	3.2mm	20	24K	
2055.125.22	125	2.8-3.5	2.0mm	22	24K	
2055.125.45	125	4.4-5.1	3.2mm	45	24KW	
2055.127.45	127	4.4-5.1	3.2mm	45	24KW	
2055.140.16	140	3.2-3.9	2.5mm	16	32KW	1/6/33mm
2055.152.30	150	3.0-3.8		30	20x2V	
2055.160.20	160	2.8-3.6		20	16x2V	
2055.150.30	150	4.4-5.1	3.2mm	30	24K	
2055.150.45	150	4.4-5.1	3.2mm	45	24KW	
2055.160.40	160	4.4-5.1	3.2mm	40	28K	
2055.160.45	160	4.4-5.1	3.2mm	45	28KW	3/11/70mm
2055.160.55	160	4.4-5.1	3.2mm	55	36KW	3/7/66+2/14/110mm
2055.180.16	180	3.2-3.9	2.5mm	16	42K	1/6/33mm
2055.180.30	180	3.0-3.8		30	18x2V	
2055.180.31	180	4.4-5.1	3.5mm	30	30KW	
2055.180.46	180	4.4-5.1	3.5mm	45	30KW	
2055.180.45	180	4.8-5.5	3.5mm	45	36K	
2055.180.55	180	5.0-5.7	3.5mm	55	30KW	
2055.200.31	200	3.2-3.8	2.5mm	30	60KW	
2055.200.30	200	4.0-4.7	3.2mm	30	34K	
2055.200.20	200	4.4-5.1	3.5mm	20	34KW	
2055.200.32	200	4.4-5.1	3.5mm	30	34K	2/9/60mm

Scoring Blades continued

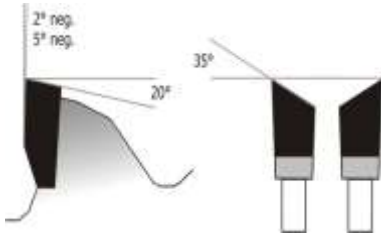
2055.200.47	200	4.4-5.1	3.5mm	45	36K	
2055.200.65	200	4.4-5.1	3.5mm	65	34KW	2/9/110mm
2055.200.80	200	4.4-5.1	3.5mm	80	36K	2/14/110mm
2055.200.45	200	4.6-5.3	3.5mm	45	34KW	
2055.200.21	200	4.8-5.5	3.5mm	20	36K	
2055.200.46	200	4.8-5.5	3.5mm	45	36KW	
2055.200.22	200	5.2-5.9	3.5mm	20	36KW	
2055.200.33	200	5.2-5.9	3.5mm	30	36K	
2055.200.40	200	5.2-5.9	3.5mm	40	36K	
2055.201.45	200	5.8-6.2	3.5mm	45	34K	
2055.215.50	215	4.4-5.1	3.5mm	50	42KW	3/15/80mm
2055.220.20	220	4.9	3.5mm	20	48W	
2055.221.20	220	6.4-7.4	4.4mm	20	36KW	
2055.250.45	250	4.48	3.2mm	45	80W	
2055.342.45	340	5	3.5mm	45	108W	3/14/65mm
2055.300.65	300	4.4-5.1		65	72KW	



Mitre Saw Blades

For smooth cuts on wood moldings and the least possible grabbing of materials.
GRIND 4ATB+R.

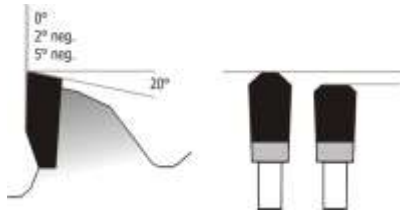
Part #	D	B	b	d	Z	Special Characteristics
2000M250A60	10"	.110"	.080"	5/8"	60	2° neg 1/6/33
2000M250A80	10"	.102"	.072"	5/8"	80	0°
2000M251A80	10"	.102"	.072"	5/8"	80	5° neg
2000M300A60	12"	.110"	.080"	1"	60	0°
2000M300A80	12"	.110"	.080"	1"	80	0°
2000M301A80	12"	.122"	.095"	1"	80	0°
2000M300A10	12"	.128"	.098"	5/8"	100	5° neg
2000M301A10	12"	.128"	.098"	1"	100	5° neg
2000M302A10	12"	.128"	.098"	5/8"	100	0°
2000M350A10	14"	.150"	.120"	5/8"	100	5° neg 2/9/60
2000M380A10	14"	.120"	.098"	1"	100	2° neg
2400.850H40	8.1/2"	0.087	0.063	5/8"	40 / ATB	electrostatic coating
2400.850H60	8.1/2"	0.087	0.063	5/8"	60 / ATB	electrostatic coating
2400.100N50	10"	0.126	0.087	5/8"	50 / COMB	electrostatic coating
2400.100W80	10"	0.126	0.087	5/8"	80 / ATB	electrostatic coating
2400.120H60	12"	0.126	0.110	1"	60 / COMB	electrostatic coating
2400.120N72	12"	0.126	0.087	1"	72 / ATB	electrostatic coating
2400.120W96	12"	0.126	0.087	1"	96 / ATB	electrostatic coating



Double Face Laminate Saw Blades

For fine cuts in laminated board materials on both sides with melamine, formica, veneer, etc. On table saws without scoring unit, verticle panel sizing saws, radial arm saws, mitre and chop saws. Extra hard sub-micro grain carbide tips for long edge life. GRIND ATB 35° negative hook.

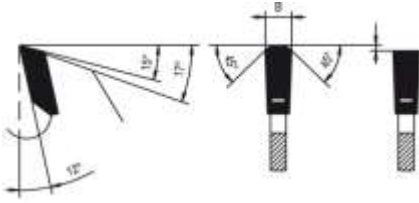
Part #	D	B	b	d	Z	Special Characteristics
2000N250A80	10"	.126"	.087"	5/8"	80	5° neg
2000N300A96	12"	.126"	.087"	1"	96	5° neg
2000N350A10	14"	.148"	.118"	1"	100	5° neg



Double Face Melamine and Solid Surface Saw Blades

The best option for chip free top and bottom, cuts in double sided materials such as melamine, double faced high and low pressure laminates. For use in radial or table saws. GRIND D-TC neg.

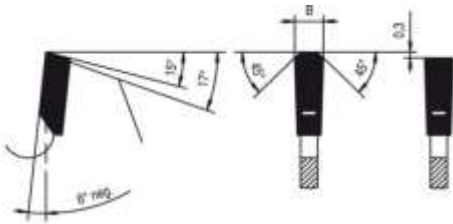
Part #	D	B	b	d	Z	Special Characteristics
2000N185T60	7-1/4"	.102"	.072"	5/8"	60	0°
2000N220T60	8"	.106"	.072"	5/8"	60	0°
2000N250T80	10"	.115"	.085"	5/8"	80	5° neg
2000N251T80	10"	.115"	.085"	5/8"	80	0°
2000N300T10	12"	.126"	.095"	1"	100	5° neg
2000N301T10	12"	.126"	.095"	1"	100	0°
2000N350T10	14"	.150"	.110"	1"	100	2° neg
2000N400T12	16"	.150"	.110"	1"	120	2° neg
2400.725T60	7.1/4"	0.119	0,087	5/8"	60	electrostatic coating
2400.800N64	8"	0.095	0.071	5/8"	64	electrostatic coating
2400.100N80	10"	0,126	0.099	5/8"	80	electrostatic coating
2400.120N96	12"	0.126	0.099	1"	96	electrostatic coating
2400.140N10	14"	0.126	0.099	1"	100	electrostatic coating



Saw Blade for Non-Ferrous Material

For sizing non-ferrous metal and plastic profiles and sheets. This blade has a positive hook and a triple chip grind.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2080.200.30	200	3.2mm	2.2mm	30mm	48	
2080.225.30	225	2.5mm	1.8mm	30mm	68	
2080.252.30	250	3.4mm	2.4mm	30mm	40	2/10/60mm
2080.250.30	250	3.4mm	2.4mm	30mm	60	2/10/60mm
2080.251.30	250	3.4mm	2.4mm	30mm	80	2/10/60mm
2080.280.30	280	3.2mm	2.2mm	30mm	68	2/10/60+2/7/42mm
2080.300.30	300	3.8mm	2.8mm	30mm	72	2/7/42+2/9/46.4+2/10/60mm
2080.301.30	300	3.8mm	2.8mm	30mm	96	2/7/42+2/9/46.4+2/10/60mm
2080.352.30	350	4.0mm	3.0mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2080.350.30	350	4.0mm	3.0mm	30mm	84	2/7/42+2/9/46.4+2/10/60mm
2180.353.31	350	4.0mm	3.0mm	30mm	96	2/7/42+2/9/46.4+2/10/60mm
2080.351.30	350	4.0mm	3.0mm	30mm	108	2/7/42+2/9/46.4+2/10/60mm
2080.401.30	400	4.2mm	3.2mm	30mm	60	
2080.400.30	400	4.2mm	3.2mm	30mm	96	
2080.420.30	420	4.2mm	3.2mm	30mm	96	
2080.501.30	500	4.6mm	3.5mm	30mm	108	



Saw Blade for Non-Ferrous Material

For sizing non-ferrous metal and plastic profiles and sheets. This blade has a negative hook and a triple chip grind.

Part #	D (mm)	B	b	d	Z	Special Characteristics
2085.180.20	180	2.8mm	2.2mm	20mm	42	
2085.180.30	180	2.8mm	2.2mm	30mm	42	
2085.200.30	200	2.8mm	2.2mm	30mm	48	
2085.216.30	216	2.8mm	2.2mm	30mm	48	
2085.217.30	216	2.8mm	2.2mm	30mm	64	
2085.221.30	220	2.8mm	2.2mm	30mm	80	2/10/60+2/7/42mm
2085.250.32	250	3.1mm	2.4mm	32mm	60	
2085.250.30	250	3.1mm	2.4mm	30mm	60	2/7/42+2/9/46.4+2/10/60mm
2185.251.31	250	3.1mm	2.4mm	30mm	80	2/7/42+2/9/46.4+2/10/60mm
2085.251.32	250	3.1mm	2.4mm	32mm	80	
2085.300.30	300	3.2mm	2.6mm	30mm	72	
2185.301.31	300	3.2mm	2.6mm	30mm	96	
2085.300.32	300	3.2mm	2.6mm	32mm	72	
2085.301.32	300	3.2mm	2.6mm	32mm	96	
2085.300.40	300	3.2mm	2.6mm	40mm	72	4/12/64+2/9/55mm
2085.330.30	330	3.4mm	2.8mm	30mm	84	
2185.331.31	330	3.4mm	2.8mm	30mm	100	

Non-Ferrous Blades continued

2085.330.32	330	3.4mm	2.8mm	32mm	84	
2085.331.32	330	3.4mm	2.8mm	32mm	100	
2085.350.30	350	3.6mm	3.0mm	30mm	84	
2085.351.30	350	3.6mm	3.0mm	30mm	108	
2185.351.31	350	3.5mm	3.0mm	30mm	108	
2085.350.40	350	3.6mm	3.0mm	40mm	84	4/12/64+2/9/55mm
2085.351.40	350	3.6mm	3.0mm	40mm	108	4/12/64+2/9/55mm
2085.350.50	350	3.6mm	3.0mm	50mm	84	4/15/80mm
2085.351.50	350	3.6mm	3.0mm	50mm	108	4/15/80mm
2085.370.30	370	3.6mm	3.0mm	30mm	90	
2085.370.50	370	3.6mm	3.0mm	50mm	90	4/15/80mm
2085.381.32	380	3.6mm	3.0mm	30mm	180	
2085.400.30	400	3.8mm	3.2mm	30mm	96	
2085.400.40	400	3.8mm	3.2mm	40mm	96	4/12/64+2/9/55mm
2085.400.50	400	3.8mm	3.2mm	50mm	66	4/15/80mm
2085.401.50	400	3.8mm	3.2mm	50mm	96	4/15/80mm
2085.420.30	420	3.8mm	3.2mm	30mm	96	
2085.420.40	420	3.8mm	3.2mm	40mm	96	
2085.450.30	450	4.1mm	3.5mm	30mm	96	
2085.450.50	450	4.1mm	3.5mm	50mm	96	4/15/80mm
2085.501.30	500	4.1mm	3.5mm	30mm	120	
2085.501.50	500	4.1mm	3.5mm	50mm	120	4/15/80mm
2000N186T60	7-1/4"	.112"	.087"	5/8"	60	5° neg
2000N250T60	10"	.126"	.102"	5/8"	60	5° neg
2000N251T80	10"	.126"	.102"	5/8"	80	5° neg
2000N250T10	10"	.126"	.102"	5/8"	100	5° neg
2000N300T72	12"	.128"	.102"	1"	72	5° neg
2000N300T80	12"	.128"	.102"	1"	80	5° neg
2000N302T10	12"	.128"	.102"	5/8"	100	5° neg
2000N303T10	12"	.128"	.102"	1"	100	5° neg
2000N350T18	14"	.138"	.110"	1"	108	5° neg
2000N351T10	14"	.150"	.126"	5/8"	100	2° neg
2000N380T10	15"	.120"	.098"	1"	100	2° neg
2000N400T10	16"	.150"	.126"	1"	100	2° neg
2000N450T10	18"	.165"	.134"	1"	100	2° neg
2000N500T10	20"	.174"	.134"	1"	100	
2000N500T12	20"	.174"	.134"	1"	120	
2000N500T14	20"	.174"	.134"	1"	140	
2400.800N64	8"	0.095	0.071	5/8"	64	electrostatic coating
2400.100N80	10"	0,126	0.099	5/8"	80	electrostatic coating
2400.120N10	12"	0,126	0.099	1"	100	electrostatic coating
2400.140N10	14"	0.126	0.099	1"	100	electrostatic coating



Stackable Dado Set

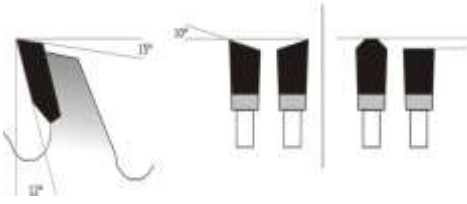
Standard dado set consists of right and left hand saws, four square top chippers and shims that allow fine adjustment. The complete cutter set is supplied in a plywood box. Clean cutting for cross-cut or ripping.

Part #	D	B	b	d	Z	Special Characteristics
2500.240.10	8"	1/8" - 13/16"		5/8"	24	
2500.250.10	10"	1/8" - 13/16"		5/8"	36	



Edgebander Saw Blades

Part #	D (mm)	B	b	d	Z	Special Characteristics
2060.101.32	100	3.0mm	2.2mm	32mm	20	20 pos. single bevel
2060.100.32	100	3.0mm	2.2mm	32mm	20	20 pos. single bevel
2060.103.32	100	3.0mm	2.2mm	32mm	20	20 neg. single bevel
2060.120.32	100	3.0mm	2.2mm	32mm	20	20 neg. single bevel
2060.104.32	100	3.6mm	2.6mm	32mm	20	20 pos. alternate
2060.110.22	110	3.6mm	2.6mm	22mm	20	20 pos. alternate
2060.110.32	110	3.6mm	2.6mm	32mm	20	20 pos. alternate
2060.120.20	120	3.2mm	2.2mm	20mm	24	24 pos. alternate
2060.120.32	120	3.2mm	2.2mm	32mm	24	24 pos. alternate
2060.151.20	150	3.5mm	2.5mm	20mm	30	30 pos. single bevel
2060.150.20	150	3.5mm	2.5mm	20mm	30	30 pos. single bevel
2060.153.22	150	3.5mm	2.5mm	22mm	20	20 neg. single bevel
2060.152.22	150	3.5mm	2.5mm	22mm	30	30 neg. single bevel
2060.154.22	150	3.5mm	2.5mm	22mm	48	48 pos. alternate
2091.160.30	160	2.6mm	1.6mm	30mm	24	24 pos. alternate
2060.160.22	160	3.5mm	2.5mm	22mm	48	48 neg. alternate
E3402E0001	140	3.2mm		30mm	36	
E3402E0006	140	3.2mm		30mm	36	
E3402E0007	115	3.2mm		52mm	30	
E3402E0002	115	3.2mm		52mm	30	
E3402E0009	115	3.2mm		56mm	30	2/7.1/68 CS holes
E3402E0010	115	3.2mm		56mm	30	2/7.1/68 CS holes



General Purpose Saw Blades for Portable Machines

Manufactured to work in portable machines with all the technical features of "high industrial quality" saw blades.

Part #	D	B	b	d	Z	Special Characteristics
2000.185A24	7-1/4"	.102"	.072"	5/8"	24 ATB	12°
2000.185A40	7-1/4"	.102"	.072"	5/8"	40 ATB	12°
2000.185A60	7-1/4"	.102"	.072"	5/8"	60 ATB	12°
2000.185T40	7-1/4"	.102"	.072"	5/8"	40 TC	12°

Notes:

Revision
01/2012